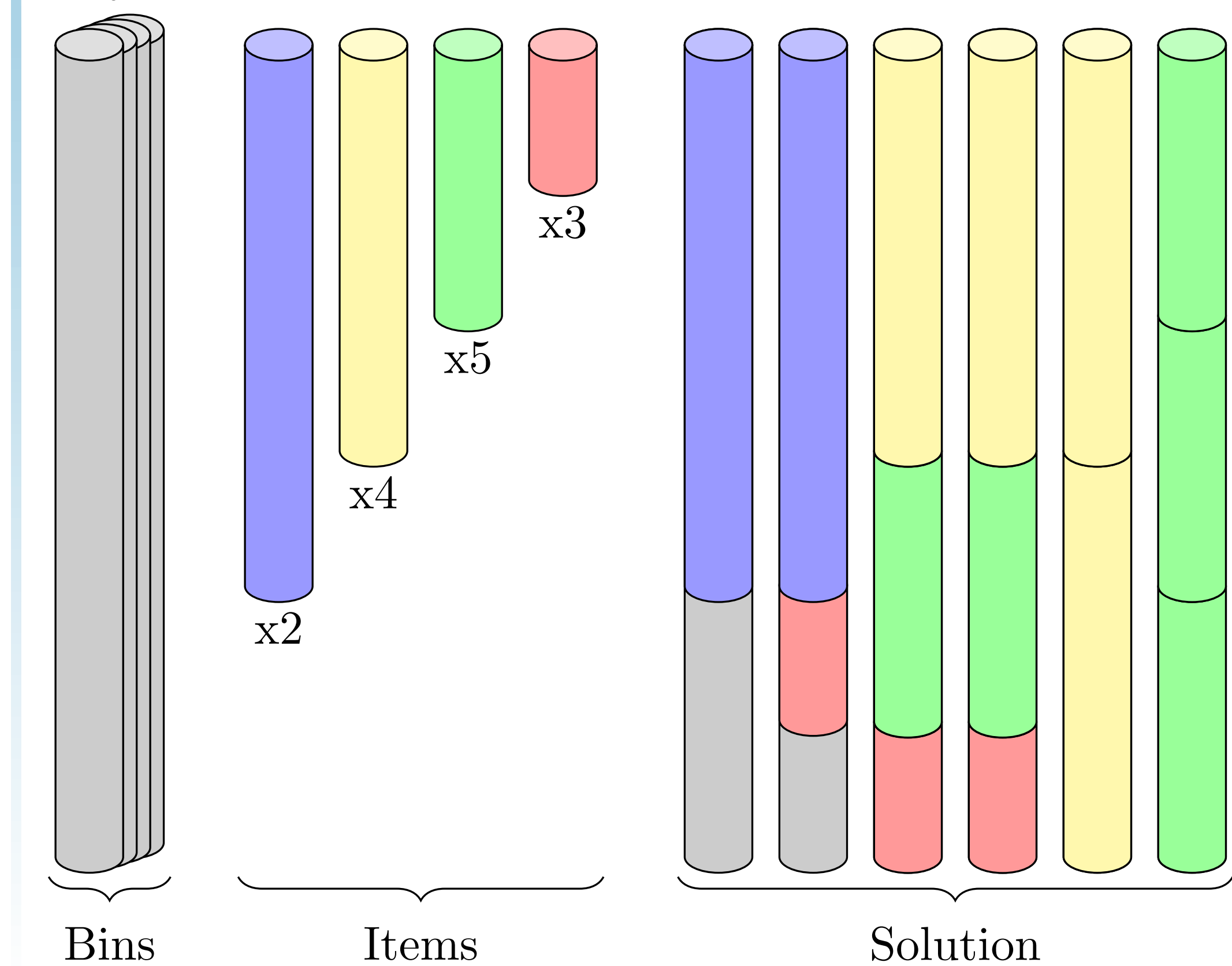


I. CONTRIBUTION

Exact method, based on an arc-flow formulation, for solving bin packing and cutting stock problems including multi-constraint variants.

II. BIN PACKING/CUTTING STOCK

Objective: Pack a set of items into as few bins as possible



III. p -DIMENSIONAL VECTOR PACKING

- Bin packing with multiple constraints
- Pack n items of m different types, represented by p -dimensional vectors, into as few bins as possible.

IV. ASSIGNMENT-BASED MODEL

$$\begin{aligned} \min \quad & \sum_{j=1}^n y_j \\ \text{s.t.} \quad & \sum_{j=1}^n x_{ij} \geq b_i, \quad i = 1..m, \\ & \sum_{i=1}^m w_i^k x_{ij} \leq y_j W^k, \quad j = 1..n, k = 1..p, \\ & y_j \in \{0, 1\}, \quad j = 1..n, \\ & x_{ij} \geq 0, \text{ integer}, \quad i = 1..m, j = 1..n, \end{aligned}$$

where w_i and b_i are the weight vector and demand of items of type i , and W is the capacity vector. The variables are y_j , which is 1 if bin j is used and 0 otherwise, and x_{ij} , the number of times item i is assigned to bin j .

- Highly symmetric
- Very weak linear relaxation

REFERENCES

- [1] More information: <http://www.dcc.fc.up.pt/~fdbrandao/research/vpsolver/>
 [2] Brandão, F. and Pedroso, J. P. (2013). Bin Packing and Related Problems: General Arc-flow Formulation with Graph Compression. Technical Report DCC-2013-08, Faculdade de Ciências da Universidade do Porto, Portugal.

V. GILMORE-GOMORY'S MODEL

Let column vectors $a^j = (a_1^j, \dots, a_m^j)^\top$ represent all possible cutting patterns j . The element a_i^j represents the number of items of type i in pattern j . Let x_j be a decision variable for the number of times pattern j is used.

$$\begin{aligned} \min \quad & \sum_{j \in J} x_j \\ \text{s.t.} \quad & \sum_{j \in J} a_i^j x_j \geq b_i, \quad i = 1..m, \\ & x_j \geq 0, \text{ integer}, \quad \forall j \in J, \end{aligned}$$

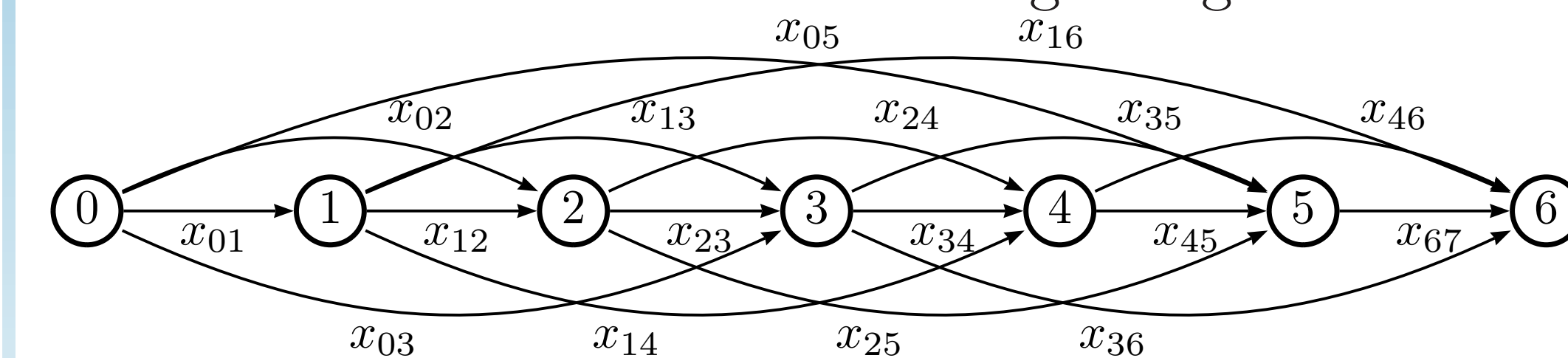
where J is the set of valid cutting patterns that satisfy:

$$\sum_{i=1}^m a_i^j w_i^k \leq W^k, \quad k = 1..p, \quad a_i^j \in \mathbb{N}_0.$$

- Very flexible
- Strong linear relaxation
- Exponential number of variables

VI. VALÉRIO DE CARVALHO'S MODEL

Consider decision variables x_{ij} corresponding to the number of items of size $j - i$ placed in any bin at a distance of i units from the beginning of the bin.

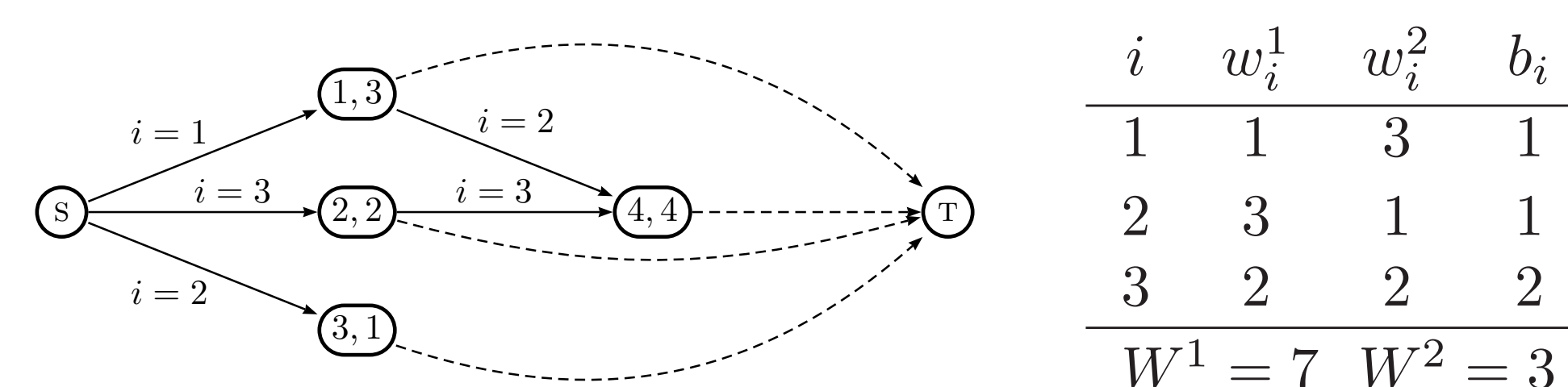


One-dimensional packing problems can be solved as a minimum flow between vertex 0 and vertex W with demand constraints.

- Strong linear relaxation
- Only models one-dimensional problems
- Large number of variables and constraints

VII. VECTOR PACKING GRAPH

- For modeling p -dimensional problems, we use graphs with p -dimensional node labels.
- Every valid packing pattern is represented as a path from the source S to the target T .
- We only need to consider paths that respect a fixed order (permutations of items are redundant).

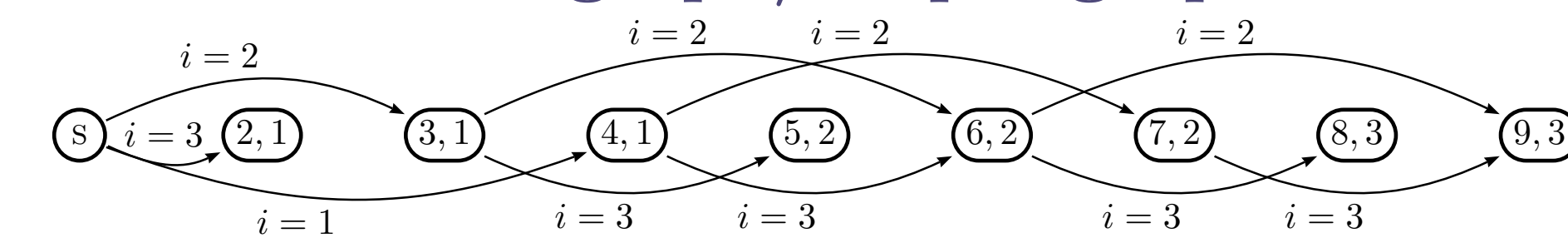


The dashed arcs are loss arcs that represent unoccupied portions of the patterns.

VIII. GRAPH COMPRESSION

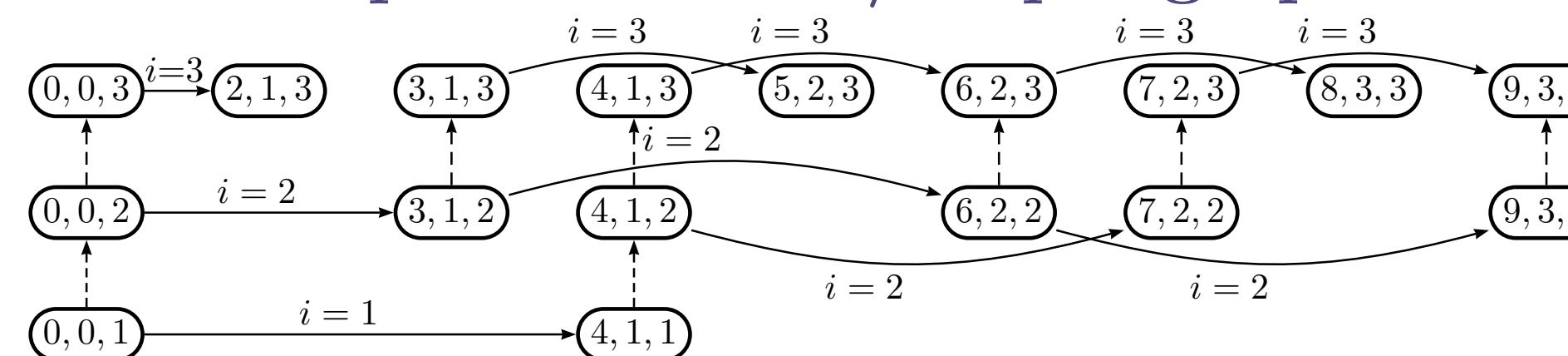
Consider an instance with bins of capacity $W = (9, 3)$ and items of sizes $(4, 1)$, $(3, 1)$, $(2, 1)$ with demands 1, 3, 1, respectively.

Initial graph/Step-1 graph*



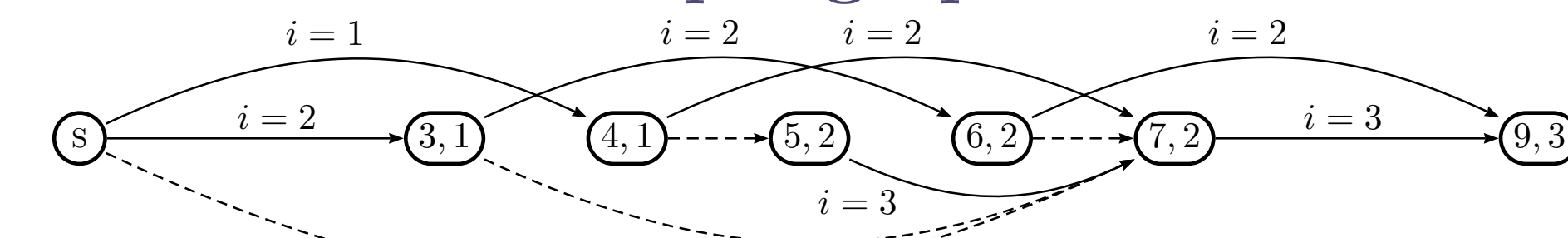
- Break symmetry: we divide the graph into levels, one level for each different item.

Graph with levels/Step-2 graph*



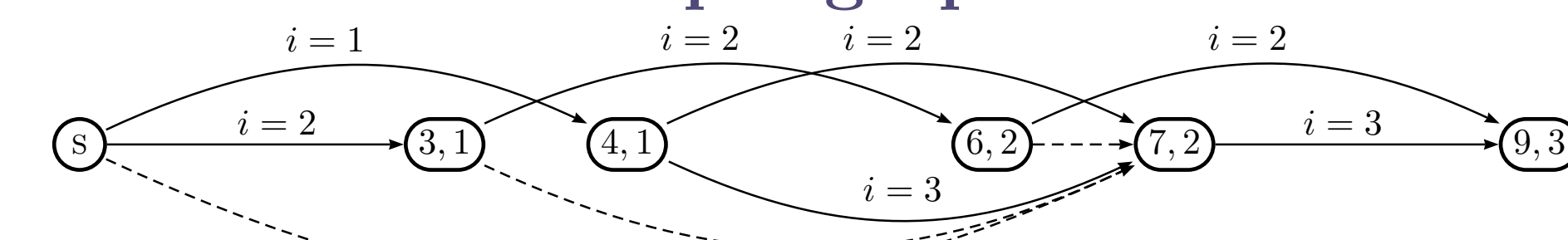
- Main compression phase: we use the longest paths to the target in each dimension to relabel the nodes.

Step-3 graph*



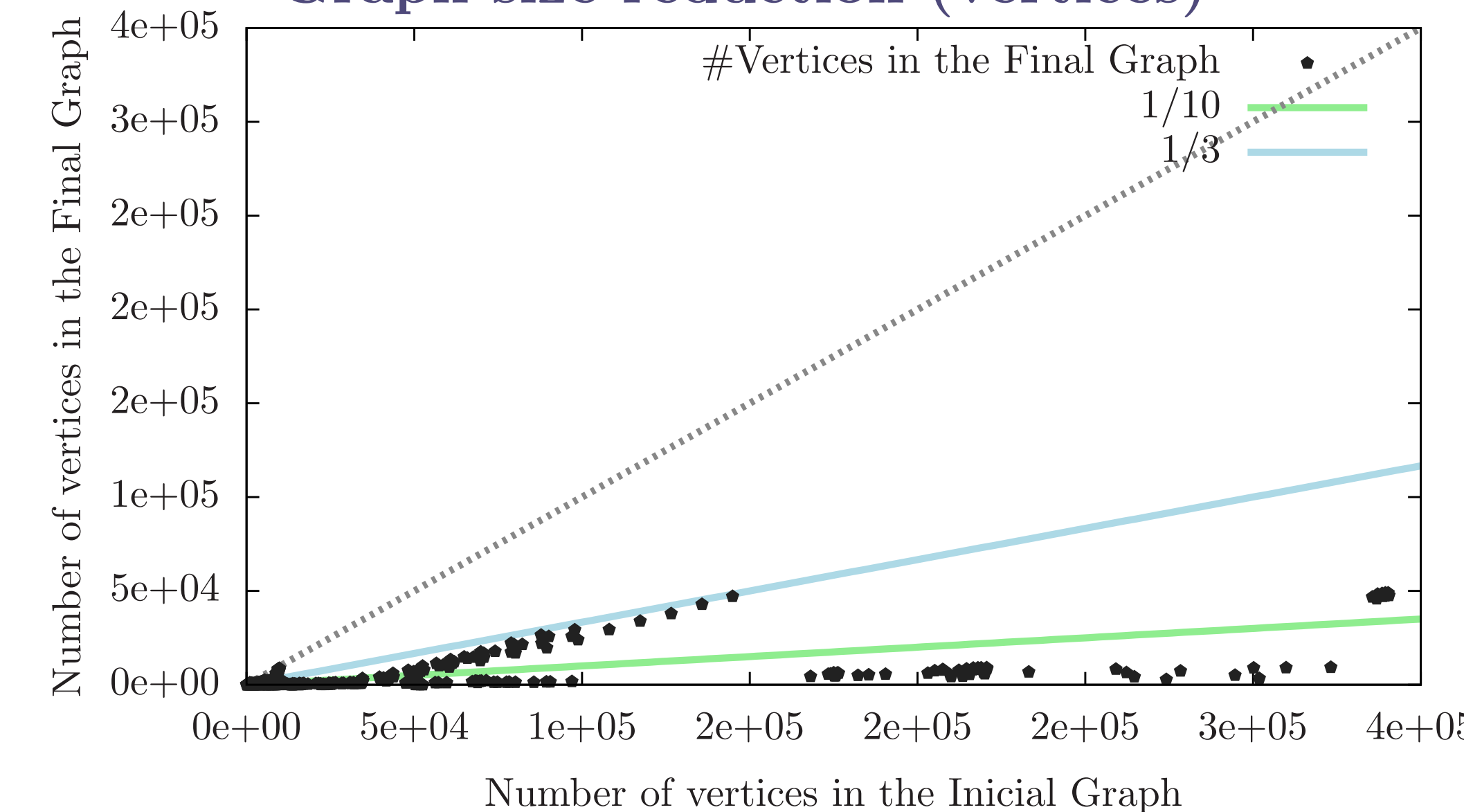
- Final compression phase: we use the longest paths from the source in each dimension to relabel the nodes.

Step-4 graph*

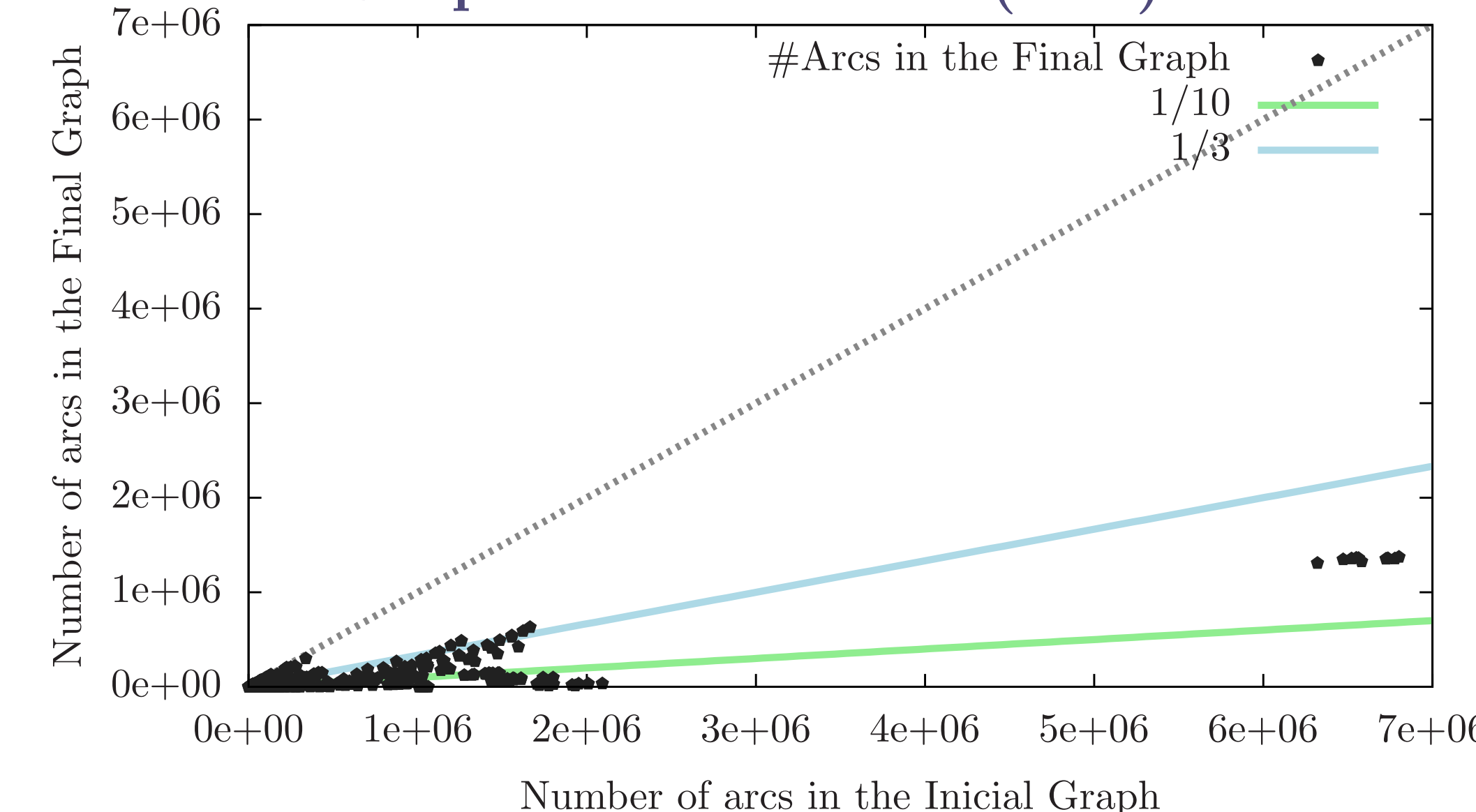


* - the target T and the loss arcs connecting every internal node to it were omitted for simplicity.

Graph size reduction (vertices)



Graph size reduction (arcs)



IX. GENERAL ARC-FLOW MODEL

Our arc-flow model only requires a directed acyclic multigraph $G = (V, A)$ containing every valid packing pattern represented as a path from the source to the target in order to solve the corresponding cutting/packing problem.

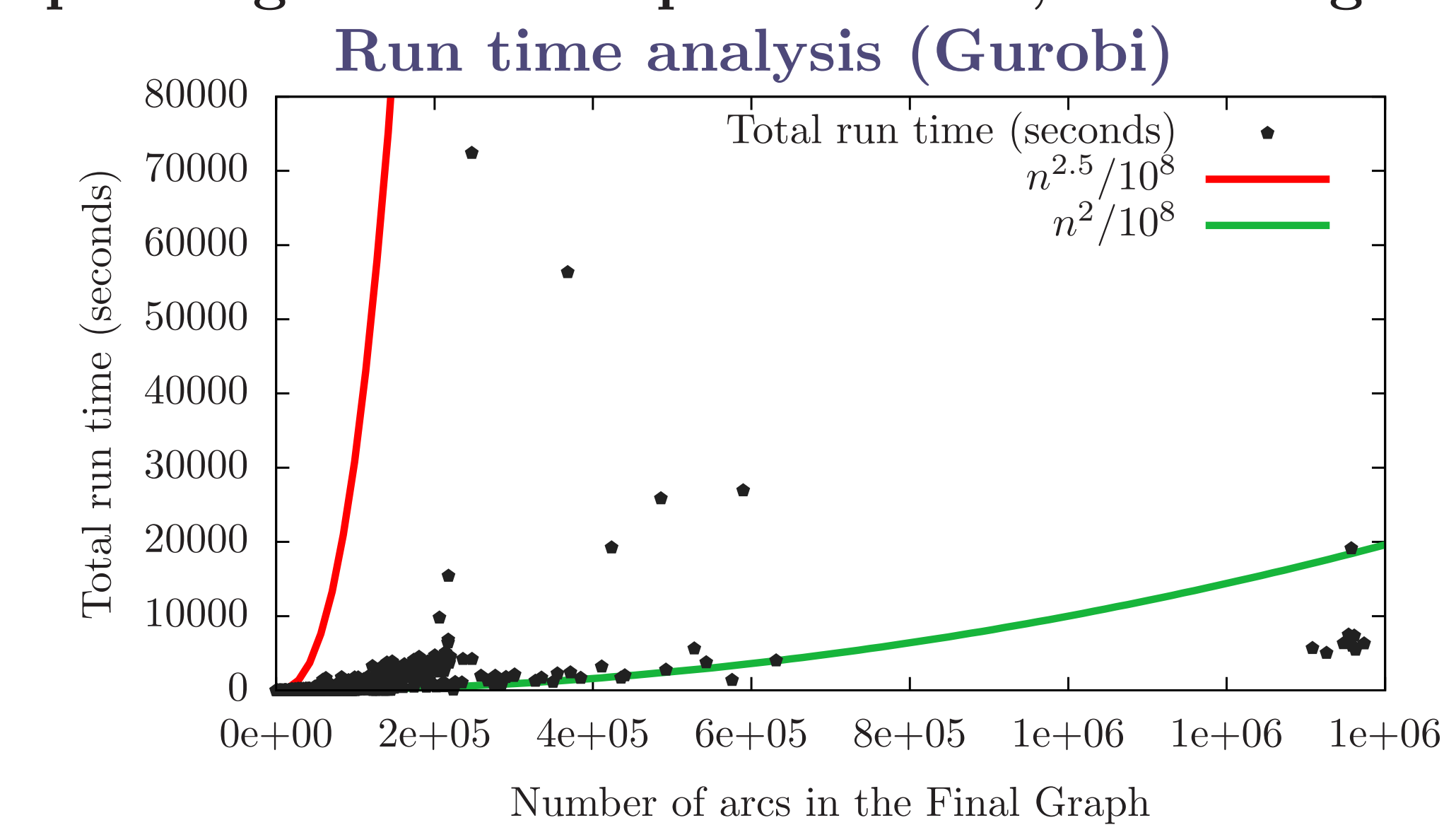
$$\begin{aligned} \min \quad & z \\ \text{s.t.} \quad & \sum_{(u,v,i) \in A: v=k} f_{uvi} - \sum_{(v,r,i) \in A: v=k} f_{vri} = \begin{cases} -z & \text{if } k = S, \\ z & \text{if } k = T, \\ 0 & \text{for } k \in V \setminus \{S, T\}, \end{cases} \\ & \sum_{(u,v,i) \in A: i=j} f_{uvi} \geq b_j, \quad j = 1..m, \\ & f_{uvi} \geq 0, \text{ integer}, \quad \forall (u, v, i) \in A, \end{aligned}$$

where (u, v, i) denotes an arc between u and v associated with items of type i , and arcs $(u, v, i = 0)$ are loss arcs; and f_{uvi} is the amount of flow along the arc (u, v, i) .

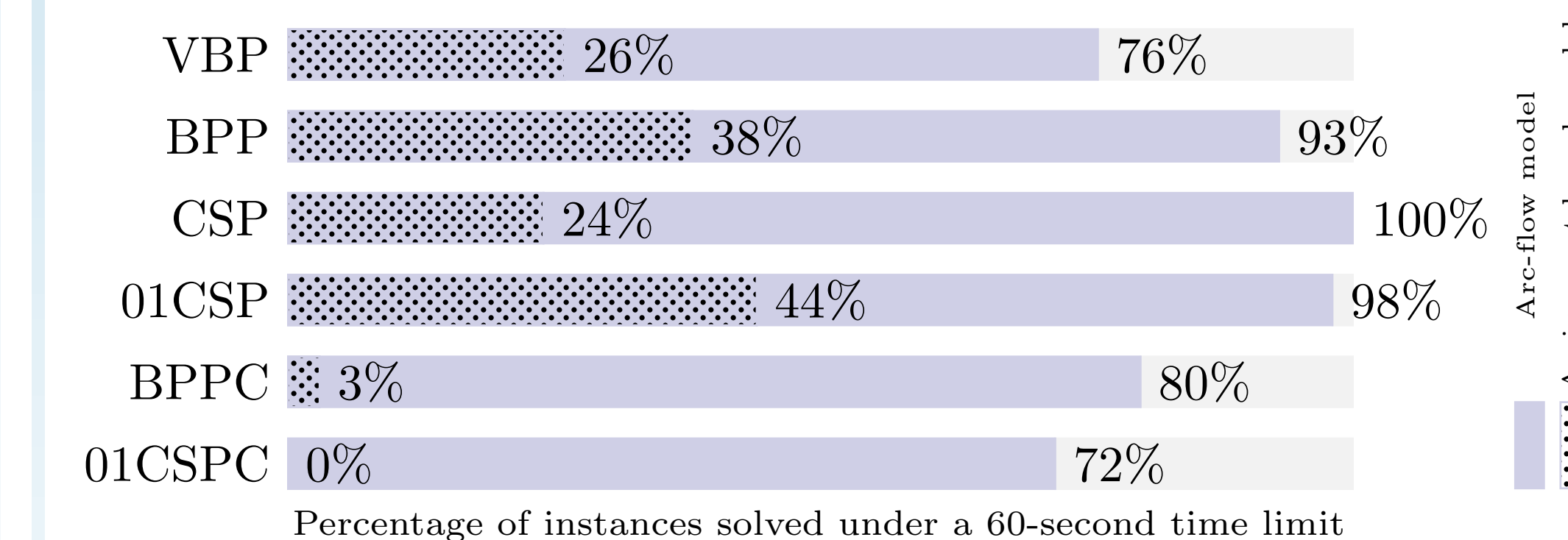
- Very flexible
- Strong linear relaxation
- Reasonably small models (graph compression!)

X. RESULTS

Using the proposed method, we solved 23,153 benchmark instances on a desktop computer, spending 33 seconds per instance, on average.



These benchmark instances belong to several strongly NP-hard problems such as vector packing (VBP), bin packing (BPP), cutting stock (CSP), CSP with binary patterns (01CSP), BPP with conflicts (BPPC), and 01CSP with forbidden pairs (01CSPC).



- We solved benchmark instances with up to millions of items of 1,000 different types and 1,000 dimensions.
- Despite its simplicity and generality, the proposed method outperforms complex problem-specific approaches such as branch-and-price algorithms.